QLM Direct
"Your Professional Service Provider"

CONFIDENTIAL CANDIDATE PROFILE
REF CND332666

Quality Control Manager

Mechanical & Piping Quality | Texas — Open to Travel & Relocation | Interviewing Now

35	25+	5	NQA-1
YEARS IN INDUSTRY	YEARS IN QA/QC	AWS / API INSPECTOR CERTS	NUCLEAR QA EXPERIENCE

LOCATION	Texas — open to travel and relocation
POSITION	Quality Control Manager
YEARS OF EXPERIENCE	35 years in industrial construction; 25+ years in QA/QC
BACKGROUND	Pipefitter apprentice to foreman to general foreman to QA/QC engineer, lead inspector, and Senior QA/QC Manager
CERTIFICATIONS	AWS CWI; API 510, 570, 653, 936; ASNT Level II VT, PT, MT; OSHA 30
SALARY REQUIREMENT	Open to discussing based on role and package
RELOCATION	Open to travel and relocation; no sponsorship required
START DATE	Available to interview early next week

CANDIDATE OVERVIEW

This candidate is a mechanical engineer and AWS Certified Welding Inspector with 35 years in industrial construction and 25+ years in QA/QC across refinery, petrochemical, LNG, offshore, and nuclear projects. He holds API 510, 570, 653, and 936 inspector certifications and ASNT Level II in VT, PT, and MT. Most recently he served as Senior QA/QC Manager and Inspector for a major petrochemical operator on an international ethylene cracker project, covering mechanical equipment, process and utility piping, pressure vessels, heat exchangers, pumps, compressors, valves, and HVAC systems from fabrication through commissioning.

On the quality management side, he has implemented project QMS programs, quality plans, quality objectives and KPIs, and Inspection and Test Plans. He conducts site and vendor audits under API Q1/Q2 with Lead Auditor training, oversees contractor and supplier quality programs, and manages nonconformances through NCR/CAPA and root cause analysis. His project delivery experience includes FATs, mechanical completion, PSSR, punch-list closure, and turnover to operations. He also served as Project Quality Engineer for an EPC contractor on structural modules for two AP1000 nuclear power plants, working under NQA-1 and 10 CFR 50 Appendix B.

In the field he verifies welder qualifications, WPS/PQR compliance, fit-up, PWHT, bolted connections, and material traceability; witnesses hydrostatic, pneumatic, and leak testing, flushing, and mechanical run tests; and reviews VT, RT, UT, MT, and PT results. He started as a pipefitter apprentice and advanced through foreman and general foreman before moving into quality. He is open to travel and relocation and comfortable serving as a working manager.

KEY STRENGTHS

- AWS CWI with API 510, 570, 653, and 936 inspector certifications
- 25+ years in QA/QC across refinery, petrochemical, LNG, offshore, and nuclear
- Project QMS, quality plans, ITPs, KPIs, and audit programs
- NCR/CAPA management and root cause investigation
- Mechanical completion, pre-commissioning, commissioning, and turnover
- Open to travel and relocation; comfortable as a working manager

SKILLS CHECK LIST

- AWS CWI; API 510, 570, 653, 936; ASNT Level II VT, PT, MT
- Codes: ASME B31.3, B31.1, AWS D1.1, API 1104, ISO 9001, NQA-1
- Process and utility piping, pumps, compressors, valves, HVAC systems
- Hydrostatic, pneumatic, and leak testing; flushing; mechanical run tests
- BS Mechanical Engineering; MBA; NCCER Project Supervision; OSHA 30
- Primavera P6, MS Project, AutoCAD, Navisworks, Oracle Aconex, SharePoint

Interested in an interview?
Contact me and I will release the full resume and candidate details and coordinate a first-round interview at your convenience.

Michael Clark
QLM Direct — Direct Hire Division
mclark@myqlm.com
407-936-6046

Candidate identity withheld pending client interest. Profile prepared by QLM Direct for confidential review.